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### **Mattress Tape Edge Sewing Machine**



• **Product Name:** Mattress Tape Edge Sewing Machine

Model NO.: FX-WB-3Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Tape Edge Sewing Machine

Description: This Mattress tape edge sewing machine is mainly used for tape-edging of mattress panel, sleeping bag and tent.

- 1. Advanced chainstitch sewing head.
- 2. Auto-lifting table, hand-controlled tilting of sewing head.
- 3. Variable speed for moving of carriage and sewing, auto-slowdown at corners.
- 4. Straight, even and attractive seam.
- 5. Stainless steel table top.
- 6. Equipped with level-adjusting device.
- 7. Low noise, small vibration, stable performance.

Main Technical Parameters:

Turning Speed Auto Slow Down

Sewing Head with Chainstitch or Lockstitch Working Angel of the Sewing Head:  $35-55\,^{\circ}$ 

Thickness of Mattress:(50-280)mm, (150-400) mm, (250-500)mm

Carriage Speed (m/min): 5.5-16 Table Lifting Range: 140mm Table Size: 1950×1400mm

Sewing Head Speed (r/min): 1100-3000 Overall Dimension: 2380×1400×1650mm

Total Power: 1.2Kw Total Weight: 598Kg

Power Supply: 1-Phase/3-Phase, 380V 50Hz

Capacity: 15units/h

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• Product Images: <u>Mattress Tape Edge Sewing Machine</u>



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#### **Mattress Tape Edge Machine**



• Product Name: Mattress Tape Edge Machine

Model NO.: FX-WB-6Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Tape Edge Machine

Features: FX-WB-6 Mattress Tape Edge Machine is mainly used for sewing mattress. A precision guide track is equipped on its support frame, which makes the walking carriage move accurately and the machine run smoothly. At the same time, its walking carriage running, sewing head tilting angle and working table height are controlled by electricity. This feature makes operation more convenient. It is a perfect equipment for manufacturing high-class mattress.

- 1. It adopts advanced 300U chain stitch high-speed sewing head;
- 2. Electric lift working table, manual adjustable sewing head;
- 3. Sewing, sliding guide move adopt variable frequency stepless speed regulation, speed auto slowdown at corner;
- 4. The stitches are straight, even and beautiful;
- 5. Stainless steel table:
- 6. Stands set the level adjustment device;
- 7. Built-rotating electrical power supply, no special requirement for installing space;
- 8. Stable performance, low vibration and noise.

#### Specifications:

Model No.:	FX-WB-6
Sewing Head Type	Chain stitch
Sewing Head Motor rotary speed	Max. 3065r/min
Carriage Speed	13.6 m/min

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Tilting angle of sewing head	35-55 degree
Sewing Mattress Thickness	50-500 mm
Table Lifting Range	0-400 mm
Carriage clutching mode	Electromagnet clutching
Working Table Size	2000x1600mm, 2000x1800 mm
Productivity	20 pcs/hour
Motor Power	1.65 KW

• Product Images: <u>Mattress Tape Edge Machine</u>



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### **Auto-Flipping Mattress Tape Edge Machine**



• **Product Name:** Auto-Flipping Mattress Tape Edge Machine

Model NO.: FX-WB-4A
Origin: Zhejiang, China
Brand Name: FOXSEW

Product Details: Auto-Flipping Mattress Tape Edge Machine

Features: FX-WB-4A Auto-Flipping Mattress Tape Edge Machine is mainly used for taping edge of mattress panel and soft cushion. Rather than moving around, the head is fixed but can move up and down to adapt to different height of mattress. The obliquity of the head is adjustable. When working, the conveying belt drives the mattress to proceed, When one side is finished, the machine can swerve 90 automatically to start taping another side. The taping of the corner is finished while swerving. When the top four sides are completed, the machine can overturn the mattress for taping the other four sides. This machine needs only one operator and there is no need for him to move around or overturn the mattress manually. Thus higher efficiency and less labor is realized.

#### Technical characteristics:

- 1, Featuring the heavy-duty 300U Chain stitch sewing head and variable speed control, the Tape Master is capable of taping all sizes of mattresses from crib to king.
- 2, Specifically designed for today's heavy premium and pillow top mattresses, the high-speed head sews up to 3000 RPM.
- 3, The operator remains in a stationary sewing position while wide controlled conveyor belts move the mattress. The patented compression and turning devices built into the machine bring the mattress to the sewing head.
- 4, The process is further automated by the unique design that turns and flips the mattress in preparation for taping the other side.

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### Specifications:

T	
Model No.:	FX-WB-4A
Productivity	20 pcs/hour
Thickness of Mattress	50-400 mm
Head Lifting Range	0-300 mm
Sewing Head	300U Chain stitch
Working Angle of the sewing head	25-65 degree
Table Dimension	3760x1980x880 mm
Total Power	3KW
Power Supply	220V/380V, 50HZ, 3-Phase
Air Supply	0.6-0.8 Mpa
Machine Weight	1350 KGS

• Product Images: <u>Auto-Flipping Mattress Tape Edge Machine</u>



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#### **Mattress Edge Seaming Sewing Machine**



Product Name: Mattress Edge Seaming Sewing Machine

Model NO.: FX445G-VBOrigin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Edge Seaming Sewing Machine

Description: This mattress tape edge machine is mainly used for tape edging of mattress panel, sleeping bag and tent.

#### Technical features:

- 1. Equipped with imported or China-made sewing head according to customers requirement.
- 2. Hand-controlled lifting table, hand-controlled titling of sewing head.
- 3. Hand-controlled speed for moving of carriage and sewing, hand-controlled slowdown at corners.
- 4. Straight, even and trim seam.
- 5. Low noise, low vibration, stable performance.

Main Technical Parameters:

Thickness Of Mattress: (40-300)mm

Table Lifting Range: 260mm

Max Tilting Angle: 40

Power Supply: Single-Phase, 220V, 50Hz

Table Size: 1930×1300mm

Overall Dimension: 2130×2010×1565mm

Total Power: 400W Total Weight: 464Kg Capacity: 15units/h

Product Images: Mattress Edge Seaming Sewing Machine

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#### **Mattress Flanging Machine**



• **Product Name:** Mattress Flanging Machine

Model NO.: FX-B4Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Flanging Machine

**Features:** This mattress flanging machine is mainly used for flanging mattress panel and fabric. It can also sew non-woven fabric together with the panel.

- 1. Double-needle-four-thread synchronous structure and strong cloth-feeding system ensuring feeding precision and perfect seam.
- 2. The sewing speed is controlled with imported needle position motor and control box.
- 3. Equipped with pneumatic auto presser foot, equipped with special encorder to position needles.

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Low noise, small vibration, stable performance.



#### Specifications:

•	
Model No.:	FX-B4
Max. Sewing Thickness	70 mm
Sewing Width	25 mm
Presser foot lift	15 mm
Stitch	0-6 mm ( Adjustable )
Max. Sewing Speed	5000 n/m
Rated Pressure	0.5-0.8 Mpa
Sewing Head	JUKI
Upper feed belt available	Yes
Needle Bar	Double-Bar
Motor Power	560W

• Product Images: <u>Mattress Flanging Machine</u>



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#### **Heavy Duty Mattress Flanging Machine**



Product Name: Heavy Duty Mattress Flanging Machine

Model NO.: FX-B5Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Heavy Duty Mattress Flanging Machine

FX-B5 Heavy Duty Mattress Flanging Machine is mainly used for flanging mattress panel and over-thick fabric. It can also sew that non-woven fabric together with the panel.

Technical characteristics:

- 1, Japan PEGASUS high speed straight needle sewing head
- 2, Straight needle design,
- 3, With auto oiling system ensuring sufficient lubrication; with cartridge oil filter, easy for replacement & cleaning.
- 4, Push-button type stitch length regulator, no need for changing the cam
- 5, Micro adjustment of differential feeding ratio
- 6, With thread & needle cooling system, thread & needle can be lubricated and cooled by C10 oil, avoiding the thread & needle breakage as well as thread leaping.
- 7, Adopt double-needle-five-thread synchronous structure and strong cloth-feeding system ensuring feeding precision and perfect seam,
- 8, The sewing speed is controlled with imported needle position motor and control box.
- 9, Equipped with pneumatic auto presser foot, equipped with special encoder to position needles,
- 10, Low noise, small vibration, stable performance

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#### Specifications:

FX-B5
35-80 mm
30 mm
5000 r.p.m
2-5 mm
RM-6 22-23#
2.0, 3.0, 5.0 mm
0.5-0.8 Mpa
PEGASUS
Yes
Double-Bar
Yes
380V/220V,50/60HZ, Single-Phase
550W
180 KGS

**Product Images:** <u>Heavy Duty Mattress Flanging Machine</u>



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#### **Tape Edge Sewing Machine Head**



• **Product Name:** Tape Edge Sewing Machine Head

Model NO.: FX-300UOrigin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Tape Edge Sewing Machine Head

FX-300U is a double lock chain stitch sewing head suitable for all manufactured models of tape edge machine in the market.

The FX-300U Tape Edge sewing head is a proven design within the mattress industry. If offer fast reliable production with speeds of 3500 r.p.m.

Specification:

Double Lock Chain Stitch Type 401 Max Sewing Speed: 3500 r.p.m

Feed Type: Compound Feed & Alternating Pressers

Max Stitch Length: 7.6mm

Clearance Under Presser Foot: 11.00mm

Needle Bar Stroke: 36.5mm

Dimensions from Needle to Side of Machine Bed : 6.9mm Supplied with a Single or Double Fold Tape Binder

• Product Images: <u>Tape Edge Sewing Machine Head</u>

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**Table Top Tape Edge Sewing Machine** 



• **Product Name:** Table Top Tape Edge Sewing Machine

Model NO.: FX-300BOrigin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Table Top Tape Edge Sewing Machine

Features: This machine is mainly used for tape edge closing of the mattress, sleeping bag and tent. Use of imported chain stitch sewing head; Adopting electronic needle position stepless speed

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regulating motor to control sewing speed; Automatic needle upper returning, stable performance, low noise, high work efficiency; Well-proportioned and attractive stitch; Equipped with special fabric binder.

#### Specifications:

Model NO.	FX-300B
Max. Rotating Speed	2850/ 3450 r.p.m
Table Size	1200x540 mm
Power	560W
Power supply	Single-phase, 220-240V, 50/60HZ

**Product Images: Table Top Tape Edge Sewing Machine** 



#### **Double Sewing Heads Serging Machine**



• Product Name: Double Sewing Heads Serging Machine

Model NO.: FX-KB-2AOrigin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Double Sewing Heads Serging Machine

Features: Double Sewing Head Serging Machine is mainly used to double serge mattress side panel. It has two independent sergers, synchronization of them is controlled by two AC motors

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with frequency converter velocity modulation, the machine has two servo drive variable speed puller with long lasting urethane rollers, material tensioning device, and re-winder. Machine has excessive material auto-cutting device along with a vacuum scrap-collection device. Additionally, it is equipped with thread break detection device as well as material splice auto-stop device. It is used for flange the mattress fabric. It has two independent flanging/sewing head, flanging/sewing head driving by inverter, feeding by the polyurethane rollers, winding synchronously, auto-cutting excessive material. Additionally, it is equipped with a waste-collecting device by vacuum, thread broken detection device and material splice auto-stop device.



#### Specifications:

Model No.	FX-KB-2A
Serging Mode	Single Border, Dual Border
Sewing Width	5-7 mm
Serging Width	150-500 mm (adjustable)
Serging Speed	15-30 m/min (adjustable)
Max. Material Thickness	20 mm (middle density)
Needle Pitch	0-6 mm (adjustable)
Max. Presser foot lift	15 mm
Rated Air Pressure	0.5-0.8 Mpa
Power	2.5 KW

• Product Images: <u>Double Sewing Heads Serging Machine</u>

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#### **Mattress Serger Sewing Machine**



• **Product Name:** Mattress Serger Sewing Machine

Model NO.: FX-B3Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Serger Sewing Machine

Details: With this machine, mattress quilt and hand-pulling fabric maybe over-locked and sew up together simultaneously. It has the feature of double air cylinder, five threads, adjustable presser foot lift, and stepless speed regulation. It is suitable for sewing a variety of texture fabric.

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#### Specifications:

	1				
Model NO.	FX-B1	FX-B2	FX-B3		FX-B4
Max. Sewing Thickness	40mm	50mm	65mm		70mm
Sewing Width	20mm, 2	20mm, 25 mm 25 mm			
Presser foot lift	15mm	15mm 1		16mm	
Needle Gauge	0-6 mm	0-6 mm (Adjustable) 4.		4.5-6mm(adjustable)	
Max Sewing Speed	5000 r.p	5000 r.p.m			
Rated Pressure	0.5-0.8 1	0.5-0.8 MPA			
Sewing Head Type	Kingtex		JUKI		JUKI
Upper Feed Belt	YES	YES		NO	
Needle bar Type	Single-b	ar Do	uble-bar	Single-bar	Double-bar
Motor Power	600W	600W 750W		750W	

**Product Images: Mattress Serger Sewing Machine** 



**Mattress Overlock Machine** 

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• Product Name: Mattress Overlock Machine

Model NO.: FX-3000
Origin: Zhejiang, China
Brand Name: FOXSEW

• Product Details: Mattress Overlock Machine

Features: This machine adopts 2 straight needles on the head. Automatic oil-offerings, so that can lubricate fully each part and easy to unpick and wash. It adopts cooling equipment with automatic lubricating system, which avoid cutting needle, cutting thread. It adopts double needles with 5 threads, which matching well feeding. nice stitch and good efficient. It adopts high-technology motor so that have the high-speed operation. It adopts automatic presser foot with stream operate, and automatic operate by control. It runs stable and low noise. This machine mainly used to the material of mattress, extra thickness fabric.



#### Specifications:

Model NO.	FX-3000
Max. Sewing Speed	4000 r.p.m
Over-lock Width	30 mm
Over-lock Thickness	70 mm
Stitch Pitch	2-6 mm
Needle	DOX5 22#
Needle Gauge	0-6 mm
Air Pressure	0.5-0.8 MPA

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Lubrication	C10 Oil for the our frame ( or use another brand oil in the same level)
Differential Rate	Crinkle 1:2 (Max. 1:4) Extend 1:0.7 (Max.1:0.6)
Binder Device	Yes
Motor	600W 220V/50/60HZ

• Product Images: <u>Mattress Overlock Machine</u>



Long Arm Label Zigzag Mattress Sewing Machine



• **Product Name:** Long Arm Label Zigzag Mattress Sewing Machine

Model NO.: FX-A1Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Long Arm Label Zigzag Mattress Sewing Machine

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Features: Long Arm Label Zigzag machines is mainly used for zigzag sewing label of mattress. It's am shaft and hook drive shaft are characterized. With entirety structure. It adopts imported speed adjusting motor. Also with automatic needle upper returning. All its technical performance may match with advanced international standards of the same kind product.

#### Specifications:

-	
Model No.	FX-A1
Machine head Span	780 mm
Sewing Speed	120-600 r.p.m
Zigzag Width	0-10 mm
Max. needle pitch	4 mm
Max. sewing thickness	60 mm
Presser foot lift	25 mm
Motor Power	560W (Stepless, adjustable)

Product Images: <u>Long Arm Label Zigzag Mattress Sewing Machine</u>



#### Long Arm Quilt Repair Sewing Machine

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• Product Name: Long Arm Quilt Repair Sewing Machine

Model NO.: FX-A2Origin: Zhejiang, ChinaBrand Name: FOXSEW

Product Details: Long Arm Quilt Repair Sewing Machine

Features: Long Arm Quilt Repair Sewing machine is mainly used for sewing the drop stitch of surface fabric of mattress, guaranteeing that the surface is not only beautiful but also fully used. It adopts imported speed adjusting motor. With neat stitch, needle upper returning. Its arm shaft and hook drive shaft are characterized with entirety structure.

#### Specifications:

Model NO.	FX-A2
Machine head span	780 mm / 760 mm
Sewing Speed	120-1200 r.p.m
Max. needle pitch	4 mm
Max. Sewing Thickness	400 mm / 70 mm
Presser foot lift	20 mm / 25 mm
Motor power	560W ( Stepless, Adjustable)

**Product Images: Long Arm Quilt Repair Sewing Machine** 



#### **Mattress Border Tape Sewing Machine**

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• Product Name: Mattress Border Tape Sewing Machine

Model NO.: FX-A3Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Border Tape Sewing Machine

#### Features:

- ·Working full-automatically
- ·Chain stitch sewing head ( Japan)
- ·Electronic location motor
- ·Contrasting tape may be imprinted with manufacturers' or customers' logo
- ·Synchronized puller produces pucker-free seam
- ·Thread break detectors
- ·Adjustable size of material
- ·Auto stop for material depletion
- ·Easy to operate, maintenance and service



#### Specifications:

•	
Model NO.	FX-A3
Sewing Head	Chain stitch (Japan)
Mattress Border Fabric Width	100-370 mm (adjustable)
Border Width	18 mm (adjustable)
3D Fabric Border width	85 mm ( adjustable)
Non-woven fabric width	85 mm (adjustable)
Sewing Speed	6 m/min

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Power	580 W
Dimension	3.6 x 1.6 x 1.6 m
Weight	90 KGS

• Product Images: <u>Mattress Border Tape Sewing Machine</u>



### **Mattress Zipper Sewing Machine**



• **Product Name:** Mattress Zipper Sewing Machine

Model NO.: FX-A4
Origin: Zhejiang, China
Brand Name: FOXSEW

TAIZHOU FOXSEW SEWING MACHINE CO.,LTD

Add: Shizhu Industrial Area, Jiaojiang, Taizhou, Zhejiang, China

Tel: 0086-576-88203637 Fax: 0086-576-88203752

Add: Shizhu Industrial Area, Jiaojiang, Taizhou, Zhejiang, China Tel: 0086-576-88203637 Fax: 0086-576-88203752 E-mail: <a href="mailto:sales@foxsew.com">sales@foxsew.com</a> Website: <a href="mailto:www.foxsew.com">www.foxsew.com</a>

### • Product Details: Mattress Zipper Sewing Machine

Features: Mattress Zipper Sewing Machine is mainly use for sewing the zipper to border. The border machine can sew one zipper and two tapes within two borders. this zipper sewing machine make mattress easy to assemble. It have thread broken protection, auto fabric finished winder device etc. Making your products fashionably.



#### Specifications:

Model NO.	FX-A4
End Products width	360 mm
Tapes Width	32 mm
Zipper Width	31-32 mm
Stitch	25.4 mm
Power	800W
Air Press	0.8 Mpa

• Product Images: <u>Mattress Zipper Sewing Machine</u>



#### **Mattress Handle Strap Quilting Machine**

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• Product Name: Mattress Handle Strap Quilting Machine

Model NO.: FX-A5Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Handle Strap Quilting Machine

Features: This machine is a specialized equipment for mattress handle product. It is characterized with four needle chain stitch, retrial pull roller, material feeder, finished operation, synchronous action and convenient operation. It is one of the mattress handle sewing equipments Specifications:

Model NO.	FX-A5
Sewing Head	Multi-needle chain stitch
Rotary Speed	Max. 3800 r.p.m
Handle Strap Width	50-55 mm
Sewing Thickness	6 mm
Space of the four threads	6.35:31.75:6.35
Feeding Rack	One tray
Working Table	1200mm x 600mm
Potal	700W
Equipped with special fabric binder	

• Product Images: Mattress Handle Strap Quilting Machine

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#### **Mattress Handle Strap Quilting and Cutting Machine**



• Product Name: Mattress Handle Strap Quilting and Cutting Machine

Model NO.: FX-A6
Origin: Zhejiang, China
Brand Name: FOXSEW

TAIZHOU FOXSEW SEWING MACHINE CO.,LTD

Add: Shizhu Industrial Area, Jiaojiang, Taizhou, Zhejiang, China

Tel: 0086-576-88203637 Fax: 0086-576-88203752

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### • Product Details: Mattress Handle Strap Quilting and Cutting Machine

Features: This machine includes the functions of multi-thread sewing and cutting. It adopts multi-needles chain-stitch sewing head, mechanical heating and cutting, feeding with whole reel continuously, leading, folding and forming automatically, and it's controlled by PLC. It is the ideal equipment which processes handle strap in the mattress or other close industry. Specifications:

Model NO.	FX-A6
Handle Strap Width	50-55 mm
Sewing Thickness	6 mm
Fabric width	75 mm (tape)
Space of Threads	Multiple of 6.35 (Two or Four threads)
Potal	850W
Equipped with special fabric binder	

Product Images: Mattress Handle Strap Quilting and Cutting Machine



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### **Mattress Handle Strap Tacking Machine**



• Product Name: Mattress Handle Strap Tacking Machine

Model NO.: FX-A7Origin: Zhejiang, ChinaBrand Name: FOXSEW

• Product Details: Mattress Handle Strap Tacking Machine

Features: This machine is mainly used for embroidering the special brand, mark or correlative graphics. It can also be used to put together and sew up with the materials. It adopts advanced digital control technology and driving by servo motor. Therefore the machine has excellent accuracy and reliability.

#### Specifications:

Model NO.	FX-A7
Sewing Head Type	Lockstitch
Sewing Range	170 x 45 mm
Sewing Speed	2500 r.p.m
Sewing Thickness	5 mm
Needle Pitch	0.4 mm
Yield (Embroidering)	600-2500pin/min
Working Table Size	1200x820 mm
Yield (Tacking)	About 1pcs/min
Power supply	Single-phase, 220V-240V
Motor power	600W Servo Motor

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• Product Images: Mattress Handle Strap Tacking Machine



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